

# SAFETY DATA SHEET

## EPIBOND® 1534 A US

### Section 1. Identification

**GHS product identifier** : EPIBOND® 1534 A US  
**Product code** : 00064631  
**Other means of identification** : Not available.  
**Product type** : Liquid.  
**Material uses** : Resin for adhesive systems  
**Supplier's details** : Huntsman Advanced Materials Americas LLC  
P.O. Box 4980  
The Woodlands, TX 77387  
  
Non-Emergency phone: (800) 257-5547  
  
**e-mail address of person responsible for this SDS** : MSDS@huntsman.com  
  
**Emergency telephone number (24h/7day)** : Chemtrec: (800) 424-9300 or (703) 527-3887



### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 2

#### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : Causes serious eye irritation.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Toxic to aquatic life with long lasting effects.

**Precautionary statements** : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Collect spillage. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Dispose of contents and container in accordance

## Section 2. Hazards identification

with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
Bisphenol A epoxy resin	60 - 100	25068-38-6
Neopentyl glycol diglycidyl ether	13 - 30	17557-23-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**Occupational exposure limits, if available, are listed in Section 8.**

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Irritating to mouth, throat and stomach.

#### Over-exposure signs/symptoms

## Section 4. First aid measures

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

- Flash point** : Closed cup: 126°C (258.8°F)
- Extinguishing media**
- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
halogenated compounds
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

- Methods and materials for containment and cleaning up** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Thermal hazards** : Not available.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Amber.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/Freezing point** : Not available.

## Section 9. Physical and chemical properties

<b>Boiling/condensation point</b>	: Not available.
<b>Flash point</b>	: Closed cup: 126°C (258.8°F)
<b>Evaporation rate</b>	: <1 (butyl acetate = 1)
<b>Flammability (solid, gas)</b>	: Not available.
<b>Lower and upper explosive (flammable) limits</b>	: Not available.
<b>Vapor pressure</b>	: Not available.
<b>Vapor density</b>	: Not available.
<b>Relative density</b>	: 1
<b>Solubility in water</b>	: Slightly soluble
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Density</b>	: 1 g/cm <sup>3</sup> [25°C (77°F)]
<b>Evaporation rate (butyl acetate = 1)</b>	: <1 (butyl acetate = 1)
<b>Viscosity</b>	: Dynamic (room temperature): 1000 mPa·s (1000 cP)

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Bisphenol A epoxy resin	- OECD 402 Acute Dermal Toxicity OECD 420 Acute Oral Toxicity - Fixed Dose Method	LC0 Inhalation Vapor LD50 Dermal  LD50 Oral	Rat - Male Rat - Male, Female Rat - Female	0.00001 ppm >2000 mg/kg  >2000 mg/kg
Neopentyl glycol diglycidyl ether	-	LD50 Dermal	Rat	2150 mg/kg

## Section 11. Toxicological information

### Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Bisphenol A epoxy resin	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Mild irritant
Neopentyl glycol diglycidyl ether	-	Rabbit	Eyes - Mild irritant
	-	Rabbit	Skin - Irritant

### Conclusion/Summary

- Skin** : Bisphenol A epoxy resin Irritating to skin.  
Neopentyl glycol diglycidyl ether Irritating to skin.
- Eyes** : Bisphenol A epoxy resin Irritating to eyes.  
Neopentyl glycol diglycidyl ether Slightly irritating to the eyes.
- Respiratory** : Bisphenol A epoxy resin No additional information.  
Neopentyl glycol diglycidyl ether No additional information.

### Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Bisphenol A epoxy resin	OECD 429 Skin Sensitization: Local Lymph Node Assay	skin	Mouse	Sensitizing
Neopentyl glycol diglycidyl ether	-	skin	Guinea pig	Sensitizing

### Mutagenicity

Product/ingredient name	Test	Result
Bisphenol A epoxy resin	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Positive
	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic Metabolic activation: +/-	Positive
	Experiment: In vivo Subject: Mammalian-Animal Cell: Germ	Negative
	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative
Neopentyl glycol diglycidyl ether	Experiment: In vitro Subject: Bacteria	Positive
	Experiment: In vivo Subject: Mammalian-Animal	Negative

### Carcinogenicity



## Section 11. Toxicological information

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Bisphenol A epoxy resin	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	15 mg/kg	2 years; 7 days per week	Negative - Oral - NOAEL
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Female	1 mg/kg	2 years; 5 days per week	Negative - Dermal - NOEL
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse - Male	0.1 mg/kg	2 years; 3 days per week	Negative - Dermal - NOEL
Neopentyl glycol diglycidyl ether	Unknown guidelines	Mouse - Male, Female	30 mg/kg	24 months; 3 days per week	Equivocal - Dermal - LOEL

### Conclusion/Summary :

Neopentyl glycol diglycidyl ether DGENPG was found to be weakly carcinogenic in a two year skin painting study in mice

### Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Bisphenol A epoxy resin	OECD 416 Two-Generation Reproduction Toxicity Study	Rat - Male, Female	Negative	Negative	Negative

### Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Bisphenol A epoxy resin	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	Negative - Oral
	EPA CFR	Rabbit - Female	Negative - Dermal
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	Negative - Oral

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.



## Section 11. Toxicological information

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : Irritating to mouth, throat and stomach.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

### Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Bisphenol A epoxy resin	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	Sub-chronic NOAEL Oral	Rat - Male, Female	50 mg/kg
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	Sub-chronic NOEL Dermal	Rat - Male, Female	10 mg/kg
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	Sub-chronic NOAEL Dermal	Mouse - Male	100 mg/kg
Neopentyl glycol diglycidyl ether	-	Chronic LOEL Dermal	Mouse - Male, Female	30 mg/kg

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.

## Section 11. Toxicological information

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Dermal	9347.8 mg/kg

**Other information** : Not available.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Bisphenol A epoxy resin	EPA CFR	Acute EC50	72 hours Static	Algae	9.4 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/l
	Unknown guidelines	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/l
	OECD 211 <i>Daphnia Magna</i> Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/l

### Persistence and degradability

Product/ingredient name	Test	Period	Result
Bisphenol A epoxy resin	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %

**Conclusion/Summary** : Bisphenol A epoxy resin Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Bisphenol A epoxy resin	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Bisphenol A epoxy resin	3.242	31	low

### Mobility in soil

Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 12. Ecological information

### Other ecological information

<b>BOD5</b>	: Not determined.
<b>COD</b>	: Not determined.
<b>TOC</b>	: Not determined.

## Section 13. Disposal considerations

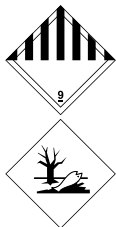
<b>Disposal methods</b>	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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Disposal should be in accordance with applicable regional, national and local laws and regulations.







## Section 14. Transport information

### Proper shipping name

<b>DOT</b>	: Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN), Marine pollutant
<b>TDG</b>	: Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN). Marine pollutant
<b>IMDG</b>	: Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) Marine pollutant
<b>IATA</b>	: Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) Marine pollutant

Regulatory information	UN number	Classes	PG*	Label	Additional information
<b>DOT Classification</b>	UN3082	9	III		Marine pollutants are only regulated for bulk and vessel shipments, per 49CFR171.4 (c) Exceptions. Except when all or part of the transportation is by vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicle, rail car or aircraft.

## Section 14. Transport information

<b>TDG Classification</b>	UN3082	9	III	 	-
<b>IMDG Classification</b>	UN3082	9	III	 	<b><u>Emergency schedules (EmS)</u></b> F-A, S-F
<b>IATA Classification</b>	UN3082	9	III	 	<b><u>Passenger and Cargo Aircraft</u></b> Quantity limitation: 450 L Packaging instructions: 964 <b><u>Cargo Aircraft Only</u></b> Quantity limitation: 450 L Packaging instructions: 964

PG\* : Packing group

## Section 15. Regulatory information

### Safety, health and environmental regulations specific for the product

#### United States Regulations

**TSCA 8(b) inventory** : All components are listed or exempted.

**TSCA 5(a)2 final significant new use rule (SNUR)** : No ingredients listed.

**TSCA 5(e) substance consent order** : No ingredients listed.

**TSCA 12(b) export notification** : No ingredients listed.

**SARA 311/312** : Immediate (acute) health hazard

**Clean Air Act - Ozone Depleting Substances (ODS)** : This product does not contain nor is it manufactured with ozone depleting substances.

**SARA 313** : No ingredients listed.

**CERCLA Hazardous substances** : No ingredients listed.

## Section 15. Regulatory information

### State regulations

**PENNSYLVANIA - RTK** : No ingredients listed.

**California Prop 65** : This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

### Canadian regulations

**CEPA DSL** : All components are listed or exempted.

**WHMIS Classes** : Class D-2A: Material causing other toxic effects (Very toxic).  
Class D-2B: Material causing other toxic effects (Toxic).

**This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.**

### Brazil Regulations

**Classification system used** : Norma ABNT-NBR 14725-2:2012

### International lists

**Australia inventory (AICS)**: All components are listed or exempted.  
**China inventory (IECSC)**: All components are listed or exempted.  
**Japan inventory**: All components are listed or exempted.  
**Korea inventory**: All components are listed or exempted.  
**Malaysia Inventory (EHS Register)**: Not determined.  
**New Zealand Inventory of Chemicals (NZIoC)**: All components are listed or exempted.  
**Philippines inventory (PICCS)**: All components are listed or exempted.  
**Taiwan inventory (CSNN)**: Not determined.

## Section 16. Other information

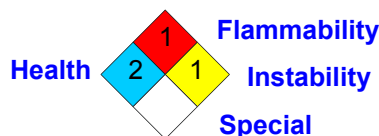
**Hazardous Material Information System (U.S.A.)** :

Health	*	2
Flammability		1
Physical hazards		1
Personal protection		

**The customer is responsible for determining the PPE code for this material.**

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

**National Fire Protection Association (U.S.A.)** :



## Section 16. Other information

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**Date of printing** : 3/17/2014.  
**Date of issue** : 3/17/2014.  
**Date of previous issue** : No previous validation.  
**Version** : 1

▀ Indicates information that has changed from previously issued version.

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***THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.***

***Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.***

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# SAFETY DATA SHEET

## EPIBOND® 1534 B US

### 1. Product and company identification

**Product name** : EPIBOND® 1534 B US  
**Material uses** : Hardener for adhesive systems  
**MSDS #** : 00064624  
**Validation date** : 5/23/2013.

**Supplier/Manufacturer** : Huntsman Advanced Materials Americas LLC  
P.O. Box 4980  
The Woodlands, TX 77387  
  
Non-Emergency phone: (800) 257-5547

**e-mail address of person responsible for this SDS** : MSDS@huntsman.com

**In case of emergency (24h/7day)** : Chemtrec: (800) 424-9300 or (703) 527-3887

### Section 2. Hazards identification

**Physical state** : Liquid.  
**Odor** : Ammoniacal.  
**Color** : Amber.  
**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
SKIN SENSITIZATION - Category 1  
AQUATIC TOXICITY (ACUTE) - Category 1  
AQUATIC TOXICITY (CHRONIC) - Category 1

#### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Causes serious eye damage.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Very toxic to aquatic life with long lasting effects.





## Section 2. Hazards identification

**Precautionary statements** : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Collect spillage. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN	60 - 100	68410-23-1
Triethylenetetramine	3 - 7	112-24-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**Occupational exposure limits, if available, are listed in Section 8.**

## Section 4. First aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.



## Section 4. First aid measures

**Notes to physician** : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

**Flash point** : Open cup: >293°C (>559.4°F)

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

**Methods and materials for containment and cleaning up** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Triethylenetetramine	AIHA WEEL (United States, 10/2011). Absorbed through skin. TWA: 1 ppm 8 hours.

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.



## Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Amber.
- Odor** : Ammoniacal.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/Freezing point** : Not available.
- Boiling/condensation point** : Not available.
- Flash point** : Open cup: >293°C (>559.4°F)
- Evaporation rate** : <1 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Specific gravity** : Not available.
- Water Solubility** : Not available.
- Water Solubility** : negligible
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Density** : 1 g/cm<sup>3</sup> [25°C (77°F)]
- Evaporation rate (butyl acetate = 1)** : <1 (butyl acetate = 1)
- Viscosity** : Dynamic (room temperature): 2000 mPa·s (2000 cP)



## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN	-	LD50 Dermal	Rabbit	6.5 g/kg
Triethylenetetramine	-	LD50 Oral	Rat	>16 g/kg
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Male, Female	1465 mg/kg
	-	LD50 Oral	Rat - Male, Female	1716 mg/kg

#### Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Triethylenetetramine	-	Rabbit	Skin - Corrosive

#### Conclusion/Summary

- Skin** : DIMER FATTY ACID (C18) No known significant effects or critical hazards.  
POLYAMIDOAMINE RESIN  
Triethylenetetramine Corrosive to the skin.
- Eyes** : DIMER FATTY ACID (C18) No known significant effects or critical hazards.  
POLYAMIDOAMINE RESIN  
Triethylenetetramine No known significant effects or critical hazards.
- Respiratory** : DIMER FATTY ACID (C18) No known significant effects or critical hazards.  
POLYAMIDOAMINE RESIN  
Triethylenetetramine No known significant effects or critical hazards.

#### Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Triethylenetetramine	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitizing



## Section 11. Toxicological information

### Mutagenicity

Product/ingredient name	Test	Result
Triethylenetetramine	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative

**Conclusion/Summary :** Triethylenetetramine The weight of the scientific evidence indicates that this material is non-genotoxic.

### Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Triethylenetetramine	OECD 451 Carcinogenicity Studies	Mouse - Male	42 mg/kg	3 days per week	Negative - Dermal - NOAEL

### Reproductive toxicity

**Conclusion/Summary :** Triethylenetetramine In accordance with column 2 of Annex VII - X of Regulation (EC) No 1907/2006, the test for this property of the substance does not need to be conducted.

### Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Triethylenetetramine	OECD 414 Prenatal Developmental Toxicity Study	Rat	Negative - Oral
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit	Negative - Dermal

### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

### Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Triethylenetetramine	-	Sub-chronic NOAEL Oral	Rat - Male, Female	50 mg/kg/d

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.



## Section 11. Toxicological information

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	49028.6 mg/kg
Dermal	41857.1 mg/kg

## Section 12. Ecological information

### Aquatic ecotoxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Triethylenetetramine	-	Acute EC50	30 minutes Static	Bacteria	800 mg/l
	-	Acute EC50	48 hours Static	Daphnia	31.1 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours Semi-static	Algae	20 mg/l
	-	Acute LC50	96 hours Static	Fish	330 mg/l
	OECD OECD 202: Part II (Daphnia sp., Reproduction Test	Chronic EC50	21 days Semi-static	Daphnia	10 mg/l

### Persistence and degradability

Product/ingredient name	Test	Period	Result
Triethylenetetramine	OECD 302A Inherent Biodegradability: Modified SCAS Test	84 days	20 %
	OECD 301D Ready Biodegradability - Closed Bottle Test	28 days	0 %

**Conclusion/Summary** : Triethylenetetramine Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Triethylenetetramine	-	-	Not readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Triethylenetetramine	-1.4 to 2.9	99	low

**Other adverse effects** : No known significant effects or critical hazards.

### Other ecological information

**BOD5** : Not determined.

**COD** : Not determined.

**TOC** : Not determined.



## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

## Section 14. Transport information

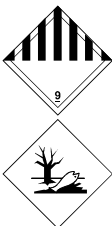
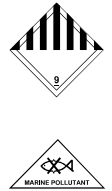
### Proper shipping name

**DOT** : Environmentally hazardous substance, liquid, n.o.s. (DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN). Marine pollutant





**TDG** : Environmentally hazardous substance, liquid, n.o.s. (DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN). Marine pollutant

**IMDG** : Environmentally hazardous substance, liquid, n.o.s. (DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN). Marine pollutant

**IATA** : Environmentally hazardous substance, liquid, n.o.s. (DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Regulatory information	UN number	Classes	PG*	Label	Additional information
<b>DOT Classification</b>	UN3082	9	III		- Only regulated for bulk and vessel shipments, per 49CFR171.4 (c) Exceptions. Except when all or part of the transportation is by vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicle, rail car or aircraft.
<b>TDG Classification</b>	UN3082	9	III		-

## Section 14. Transport information

<b>IMDG Classification</b>	UN3082	9	III	 	<b>Emergency schedules (EmS)</b> F-A, S-F
<b>IATA Classification</b>	UN3082	9	III	 	<b>Passenger and Cargo Aircraft</b> Quantity limitation: 450 L Packaging instructions: 964 <b>Cargo Aircraft Only</b> Quantity limitation: 450 L Packaging instructions: 964

PG\* : Packing group

## Section 15. Regulatory information

### United States

#### U.S. Federal regulations

- TSCA 8(b) inventory** : All components are listed or exempted.
- TSCA 5(a)2 final significant new use rule (SNUR)** : No ingredients listed.
- TSCA 5(e) substance consent order** : No ingredients listed.
- TSCA 12(b) export notification** : No ingredients listed.
- SARA 311/312** : Immediate (acute) health hazard
- Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)** : No ingredients listed.
- Clean Air Act - Ozone Depleting Substances (ODS)** : This product does not contain nor is it manufactured with ozone depleting substances.
- SARA 313** : No ingredients listed.
- CERCLA Hazardous substances** : No ingredients listed.

#### State regulations

- PENNSYLVANIA - RTK** : No ingredients listed.

## Section 15. Regulatory information

**California Prop 65** : This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

### International regulations

#### Canada

**CEPA DSL** : All components are listed or exempted.

**WHMIS Classes** : Class D-2B: Material causing other toxic effects (Toxic).  
Class E: Corrosive material

**This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.**

#### Brazil

**Regulation** : Decreto Federal n.º 2657 de 3 de novembro de 1998

### International lists

: **Australia inventory (AICS)**: All components are listed or exempted.  
**China inventory (IECSC)**: All components are listed or exempted.  
**Japan inventory**: All components are listed or exempted.  
**Korea inventory**: All components are listed or exempted.  
**Malaysia Inventory (EHS Register)**: Not determined.  
**New Zealand Inventory of Chemicals (NZIoC)**: All components are listed or exempted.  
**Philippines inventory (PICCS)**: All components are listed or exempted.  
**Taiwan inventory (CSNN)**: Not determined.

## Section 16. Other information

**Hazardous Material  
Information System (U.S.A.)** :

Health	3
Flammability	1
Physical hazards	0
Personal protection	

**The customer is responsible for determining the PPE code for this material.**

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

**National Fire Protection  
Association (U.S.A.)** :



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

## Section 16. Other information

**Date of printing** : 5/23/2013.  
**Date of issue** : 5/23/2013.  
**Date of previous issue** : No previous validation.  
**Version** : 1

Indicates information that has changed from previously issued version.

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*While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.*

**IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.**

**THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.**

*Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.*

**NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.**

**EPIBOND® 1534 B US**

Version	Revision Date:	SDS Number:	Date of last issue: 05/22/2019
1.2	11/05/2019	400001012201	Date of first issue: 08/11/2016

Print Date 12/10/2019

**SECTION 1. IDENTIFICATION**

Product name : EPIBOND® 1534 B US

**Manufacturer or supplier's details**Company name of supplier : Huntsman Advanced Materials Americas LLC  
Address : P.O. Box 4980The Woodlands,  
TX 77387

United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Hardener

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

**GHS label elements**

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H411 Toxic to aquatic life with long lasting effects.Precautionary statements : **Prevention:**

**EPIBOND® 1534 B US**

Version	Revision Date:	SDS Number:	Date of last issue: 05/22/2019
1.2	11/05/2019	400001012201	Date of first issue: 08/11/2016

Print Date 12/10/2019

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

**Storage:**

Not available

**Disposal:**

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	30 - 50
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	68410-23-1	30 - 50
Triethylenetetramine	112-24-3	2.5 - 3

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

**EPIBOND® 1534 B US**

Version	Revision Date:	SDS Number:	Date of last issue:
1.2	11/05/2019	400001012201	05/22/2019
			Date of first issue: 08/11/2016

Print Date 12/10/2019

- |   |   |  |
|---|---|--|
| If inhaled  | : | If inhaled, remove to fresh air.<br>Get medical attention if symptoms occur.   |
| In case of skin contact                                     | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.   |
| In case of eye contact                                      | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.<br>In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.<br>Continue rinsing eyes during transport to hospital.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist. |
| If swallowed  | : | Keep respiratory tract clear.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.<br>Take victim immediately to hospital.  |
| Most important symptoms and effects, both acute and delayed | : | None known.  |
| Notes to physician  | : | Treat symptomatically.   |

**SECTION 5. FIREFIGHTING MEASURES**

- |   |   |   |
|---|---|---|
| Suitable extinguishing media                  | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.   |
| Unsuitable extinguishing media                | : | High volume water jet   |
| Specific hazards during firefighting          | : | Do not allow run-off from fire fighting to enter drains or water courses.   |
| Hazardous combustion products                 | : | No hazardous combustion products are known  |
| Specific extinguishing methods                | : | No data is available on the product itself.   |
| Further information                           | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for firefighters | : | Wear self-contained breathing apparatus for firefighting if necessary.  |



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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- |   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.<br>Refer to protective measures listed in sections 7 and 8.  |
| Environmental precautions   | : Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up               | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).<br>Keep in suitable, closed containers for disposal.                             |

**SECTION 7. HANDLING AND STORAGE**

- |   |   |
|---|---|
| Advice on protection against fire and explosion | : Normal measures for preventive fire protection.   |
| Advice on safe handling                         | : Do not breathe vapours or spray mist.<br>Avoid exposure - obtain special instructions before use.<br>Avoid contact with skin and eyes.<br>For personal protection see section 8.<br>Smoking, eating and drinking should be prohibited in the application area.<br>To avoid spills during handling keep bottle on a metal tray.<br>Dispose of rinse water in accordance with local and national regulations.<br>Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.<br><br>Do not breathe vapours/dust.<br>Avoid exposure - obtain special instructions before use.<br>Avoid contact with skin and eyes.<br>For personal protection see section 8.<br>Smoking, eating and drinking should be prohibited in the application area.<br>To avoid spills during handling keep bottle on a metal tray.<br>Dispose of rinse water in accordance with local and national regulations.<br>Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. |
| Conditions for safe storage                     | : Keep container tightly closed in a dry and well-ventilated place.<br>Containers which are opened must be carefully resealed and kept upright to prevent leakage.<br>Keep in properly labelled containers.   |
| Materials to avoid                              | : For incompatible materials please refer to Section 10 of this   |

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SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : No decomposition if stored and applied as directed.

Stable under normal conditions.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Personal protective equipment**

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

Colour : amber

Odour : ammoniacal

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data available

Boiling point/boiling range : No information available.

Flash point : > 559 °F / > 293 °C  
Method: open cup

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Evaporation rate	: < 1
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 1.333 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: ca. 1 g/cm <sup>3</sup> (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: negligible
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 2,000 mPa.s
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Molecular weight	: No data available
Particle size	: No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known.

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Incompatible materials : None known.

Hazardous decomposition products : No hazardous decomposition products are known.

Hazardous decomposition products : carbon dioxide

carbon monoxide

Nitrogen oxides

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure : No data is available on the product itself.

**Acute toxicity**

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: human skin

Method: OECD Test Guideline 431

Result: Non-corrosive

Species: human skin

Exposure time: 1 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 439

Result: irritating

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: human skin

Method: OECD Test Guideline 431

Result: Skin irritation

Triethylenetetramine:

Species: Rabbit

Assessment: Causes burns.

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Method: OECD Test Guideline 404  
Result: Causes burns.

**Serious eye damage/eye irritation****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: Rabbit

Result: Severe eye irritation

Assessment: Risk of serious damage to eyes.

Method: OECD Test Guideline 405

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rabbit

Result: Irreversible effects on the eye

Assessment: Corrosive

Method: OECD Test Guideline 405

Triethylenetetramine:

Species: Rabbit

Result: Corrosive

Assessment: Corrosive

Method: OECD Test Guideline 405

**Respiratory or skin sensitisation****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: Probability or evidence of high skin sensitisation rate in humans

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Triethylenetetramine:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

**Components:**

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Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Assessment: May cause an allergic skin reaction.

**Germ cell mutagenicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test  
Test system: mouse lymphoma cells  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative

Test Type: Micronucleus test  
Test system: Human lymphocytes  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 487  
Result: negative

Test Type: Ames test  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Genotoxicity in vitro : Test Type: Ames test  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Triethylenetetramine:

Genotoxicity in vitro : Concentration: 0 - 200 µg/L  
Metabolic activation: negative  
Method: OECD Test Guideline 482  
Result: negative

**Components:**

Triethylenetetramine:

Genotoxicity in vivo : Application Route: Intraperitoneal injection  
Dose: 0 - 600 mg/kg  
Method: OECD Test Guideline 474  
Result: negative

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Germ cell mutagenicity- : In vitro tests did not show mutagenic effects  
Assessment

Germ cell mutagenicity- : No data available

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Assessment

**Carcinogenicity****Components:**

Triethylenetetramine:

Species: Mouse, male

Application Route: Dermal

Dose: 42 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 451

Result: negative

Species: Mouse, male

Application Route: Dermal

Exposure time: 104 weeks

Dose: 16.8 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 451

Carcinogenicity - : No data available  
Assessment

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Effects on fertility : Species: Rat, male and female  
Application Route: Oral  
Dose: 0, 100, 300, 1000 mg/kg bw/d  
Frequency of Treatment: 7 days/week  
General Toxicity - Parent: No observed adverse effect level: 1,000 mg/kg body weight  
Method: OECD Test Guideline 422  
Result: Animal testing did not show any effects on fertility.

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rat, male and female

Application Route: Other

General Toxicity - Parent: No observed adverse effect level:



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1,000 mg/kg body weight  
Method: OECD Test Guideline 422  
Result: Animal testing did not show any effects on fertility.

**Components:**

Triethylenetetramine:  
Effects on foetal  
development

: Species: Rat  
Application Route: Oral  
General Toxicity Maternal: No observed adverse effect level:  
> 750 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Species: Rabbit  
Application Route: Dermal  
General Toxicity Maternal: No observed adverse effect level:  
125 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Repeated dose toxicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: Rat, male and female  
NOAEL: 1000 mg/kg  
NOAEL: 1,000 mg/kg  
Application Route: Oral  
Exposure time: 14 days  
Number of exposures: Once daily  
Dose: 0, 100, 300, 1000 mg/kg bw/d  
Group: yes  
Method: OECD Test Guideline 422  
Target Organs: Liver

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rat, male and female  
NOAEL: 1000 mg/kg  
Application Route: Ingestion  
Exposure time: 6 Weeks  
Number of exposures: 7 d  
Method: Subchronic toxicity

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Triethylenetetramine:  
Species: Rat, male and female  
NOAEL: 50 mg/kg/d  
Application Route: Ingestion  
Exposure time: 26 Weeks  
Number of exposures: 7 d  
Method: Subchronic toxicity

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:  
Repeated dose toxicity - : No adverse effect has been observed in chronic toxicity  
Assessment tests.

**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion: No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

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Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 7.07 mg/l  
 Exposure time: 96 h  
 Method: OECD Test Guideline 203

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Toxicity to fish : LC50: 7.07 mg/l  
 Exposure time: 96 h  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 203

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l  
 Exposure time: 96 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: Fish Acute Toxicity Test

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 7.07 mg/l  
 Exposure time: 48 h  
 Test Type: static test  
 Method: OECD Test Guideline 202

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 5.18 mg/l  
 Exposure time: 1,152 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l  
 Exposure time: 48 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: Directive 67/548/EEC, Annex V, C.2.

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 4.34 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

EC10 (Selenastrum capricornutum (green algae)): 1.78 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Method: OECD Test Guideline 201

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

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Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 4.11 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

Triethylenetetramine:  
 Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l  
 Exposure time: 72 h  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

**Components:**

Triethylenetetramine:  
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l  
 Exposure time: 21 d  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 384 mg/l  
 Exposure time: 3 h  
 Test Type: static test  
 Method: OECD Test Guideline 209

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:  
 Toxicity to microorganisms : EC0: > 100 mg/l  
 Method: DIN 38412

Triethylenetetramine:  
 Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l  
 Exposure time: 0.5 h  
 Test Type: static test  
 Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

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Toxicity to terrestrial organisms : No data available

**Ecotoxicology Assessment****Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

**Persistence and degradability****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 0 - 70 %  
Exposure time: 74 d  
Method: OECD Test Guideline 301B

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Biodegradability : Inoculum: activated sludge  
Concentration: 9 mg/l  
Result: Inherently biodegradable.  
Biodegradation: 100 %  
Exposure time: 74 d  
Method: OECD Test Guideline 301B

Triethylenetetramine:

Biodegradability : Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 0 %  
Exposure time: 162 d  
Method: OECD Test Guideline 301D

Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 20 %  
Exposure time: 84 d  
Method: Inherent Biodegradability: Modified SCAS Test

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

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BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

**Bioaccumulative potential****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Bioaccumulation : Bioconcentration factor (BCF): 77.4  
Remarks: Does not bioaccumulate.

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Bioaccumulation : Bioconcentration factor (BCF): 1.85 - 2.69  
Test substance: Fresh water

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Partition coefficient: n-octanol/water : log Pow: 10.34  
Method: OECD Test Guideline 117

Triethylenetetramine:

Partition coefficient: n-octanol/water : log Pow: -2.65 (68 °F / 20 °C)  
Method: OECD Test Guideline 117

**Mobility in soil**

Mobility : No data available

**Components:**

Triethylenetetramine:

Distribution among environmental compartments : Koc: 1584.9 - 5012  
Method: OECD Test Guideline 106

Stability in soil : No data available

**Other adverse effects**

Environmental fate and : No data available

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pathways

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Dispose of as hazardous waste in compliance with local and national regulations.  
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations**

**IATA**  
UN/ID No. : UN 3082

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Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Class : 9

Packing group : III

Labels : Class 9 - Miscellaneous dangerous substances and articles

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

**IMDG**

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Class : 9

Packing group : III

Labels : 9

EmS Code : F-A, S-F

Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****DOT Classification**

UN/ID/NA number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Class : 9

Packing group : III

Labels : Class 9 - Miscellaneous dangerous substances and articles

ERG Code : 171

Marine pollutant : yes(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 311/312 Hazards** : Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitisation



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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**The components of this product are reported in the following inventories:**

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

**Inventories**

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

No substances are subject to a Significant New Use Rule.

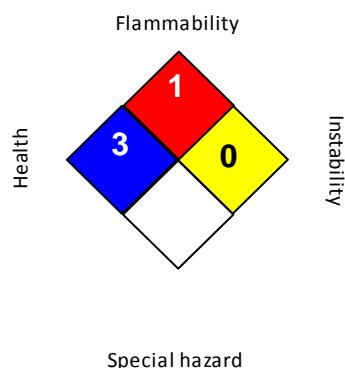
**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

<b>HEALTH</b>		<b>3</b>
<b>FLAMMABILITY</b>		<b>1</b>
<b>PHYSICAL HAZARD</b>		<b>0</b>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 11/05/2019

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

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**SECTION 1. IDENTIFICATION**

Product name : EPIBOND® 1534 A US

**Manufacturer or supplier's details**Company name of supplier : Huntsman Advanced Materials Americas LLC  
Address : P.O. Box 4980The Woodlands,  
TX 77387  
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Epoxy constituents

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Chronic aquatic toxicity : Category 2

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.Precautionary statements : **Prevention:**

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P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 Take off contaminated clothing and wash before reuse.  
P391 Collect spillage.  
**Storage:**  
Not available  
**Disposal:**  
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	70 - 90
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	17557-23-2	20 - 30

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

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- |   |   |   |
|---|---|---|
| If inhaled  | : | If inhaled, remove to fresh air.<br>Get medical attention if symptoms occur.  |
| In case of skin contact                                     | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.  |
| In case of eye contact                                      | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.  |
| If swallowed  | : | Keep respiratory tract clear.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.   |
| Most important symptoms and effects, both acute and delayed | : | None known.   |
| Protection of first-aiders                                  | : | First Aid responders should pay attention to self-protection and use the recommended protective clothing<br>If potential for exposure exists refer to Section 8 for specific personal protective equipment.<br>Avoid inhalation, ingestion and contact with skin and eyes.<br>No action shall be taken involving any personal risk or without suitable training.<br>It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |
| Notes to physician  | : | Treat symptomatically.  |

**SECTION 5. FIREFIGHTING MEASURES**

- |                                      |   |   |
|--------------------------------------|---|---|
| Suitable extinguishing media         | : | Water spray<br>Alcohol-resistant foam<br>Carbon dioxide (CO2)<br>Dry chemical                           |
| Unsuitable extinguishing media       | : | Exercise caution when using a high volume water jet as it may scatter and spread fire                   |
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses.                               |
| Hazardous combustion products        | : | Carbon oxides<br>Halogenated compounds  |
| Specific extinguishing methods       | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Further information                  | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.      |

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Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

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Further information on storage stability : Stable under normal conditions.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Personal protective equipment**

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

**Hand protection**

Material : butyl-rubber  
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)  
Material : Nitrile rubber  
Break through time : 10 - 480 min

**Remarks**

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

**Eye protection**

: Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

**Skin and body protection**

: Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

**Hygiene measures**

: When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

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Colour	: amber
Odour	: No data is available on the product itself.
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Melting point/freezing point	: No data available
Boiling point	: > 392 °F / > 200 °C
Flash point	: 259 °F / 126 °C Method: closed cup
Evaporation rate	: < 1
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 1.333 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: 1
Density	: ca. 1 g/cm <sup>3</sup> (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: slightly soluble
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 1,000 mPa.s



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Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Molecular weight	:	No data available
Particle size	:	No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure : No data is available on the product itself.

**Acute toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicityComponents	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity Remarks: No mortality observed at this dose.
-------------------------------	---	---

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane:

Acute oral toxicityComponents	:	LD50 (Rat): 4,500 mg/kg Assessment: The substance or mixture has no acute oral toxicity
-------------------------------	---	--

Acute inhalation toxicity : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity	:	LD50 (Rat, male and female): > 2,000 mg/kg
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Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Exposure time: 4 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 404

Result: Irritating to skin.

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane:

Species: Rabbit

Result: Irritating to skin.

**Serious eye damage/eye irritation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes.

Assessment: Irritating to eyes.

Method: OECD Test Guideline 405

**Respiratory or skin sensitisation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane:

Exposure routes: Skin

Result: May cause sensitisation by skin contact.

Assessment: No data available

**Germ cell mutagenicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

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Test Type: reverse mutation assay  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)  
Result: negative

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay  
Species: Mouse (male)  
Cell type: Germ  
Application Route: Oral  
Dose: 3333, 10000 mg/kg  
Result: negative

Test Type: gene mutation test  
Species: Rat (male)  
Cell type: Somatic  
Application Route: Oral  
Dose: 50,250,500,1000 mg/kg bw/day  
Method: OECD Test Guideline 488  
Result: negative

Germ cell mutagenicity- : No data available  
Assessment

**Carcinogenicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOAEL: 15 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Mouse, male  
Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0, 0.1, 10, 100 mg/kg bw/day  
Frequency of Treatment: 3 days/week  
NOEL: 0.1 mg/kg body weight

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, female

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Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0.1, 100, 1000 mg/kg bw/day  
Frequency of Treatment: 5 days/week  
NOEL: 100 mg/kg body weight

Method: OECD Test Guideline 453  
Result: negative

Species: Rat, female  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOAEL: 100 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, females  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOEL: 2 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Carcinogenicity - Assessment : No data available

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:  
Effects on fertility : Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: Oral

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Dose: 0, 50, 180, 540 or 750 milligram per kilogram  
Duration of Single Treatment: 238 d  
Frequency of Treatment: 1 daily  
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight  
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight  
Symptoms: No adverse effects  
Method: OECD Test Guideline 416  
Result: No effects on fertility and early embryonic development were detected.

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female  
Application Route: Dermal  
Dose: 0, 30, 100 or 300 milligram per kilogram  
Duration of Single Treatment: 28 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 300 mg/kg body weight  
Method: Other guidelines  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: Oral  
Dose: 0, 20, 60 or 180 milligram per kilogram  
Duration of Single Treatment: 13 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 180 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0, 60, 180 and 540 milligram per kilogram  
Duration of Single Treatment: 10 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: > 540 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

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**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Repeated dose toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: oral (gavage)

Exposure time: 14 Weeks

Number of exposures: 7 d

Dose: 0, 50, 250, 1000 mg/kg/day

Method: OECD Test Guideline 408

Species: Rat, male and female

NOAEL:  $\geq 10$  mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 5 d

Dose: 0, 10, 100, 1000 mg/kg/day

Method: OECD Test Guideline 411

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 3 d

Dose: 0, 1, 10, 100 mg/kg/day

Method: OECD Test Guideline 411

Repeated dose toxicity - : No data available  
Assessment

**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

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**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion: No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l

aquatic invertebrates

Exposure time: 48 h

Test Type: static test

Test substance: Fresh water

Method: OECD Test Guideline 202

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic : EC50: 11 mg/l

plants

Exposure time: 72 h

Test Type: static test

Test substance: Fresh water

Method: EPA-660/3-75-009

NOEC: 4.2 mg/l

Exposure time: 72 h

Test Type: static test

Test substance: Fresh water

Method: EPA-660/3-75-009

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

**Components:**

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l  
Exposure time: 21 d  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment  
Acute aquatic toxicity : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

**Persistence and degradability****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available



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Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

**Bioaccumulative potential****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31  
Remarks: Does not bioaccumulate.

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)  
pH: 7.1  
Method: OECD Test Guideline 117

**Mobility in soil**

Mobility : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

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Distribution among environmental compartments : Koc: 445  
Stability in soil : No data available

**Other adverse effects**

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82  
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 3082

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Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(BISPHENOL A EPOXY RESIN)

Class : 9

Packing group : III

Labels : Miscellaneous

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

Environmentally hazardous : yes

**IMDG-Code**

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(BISPHENOL A EPOXY RESIN)

Class : 9

Packing group : III

Labels : 9

EmS Code : F-A, S-F

Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****49 CFR**

UN/ID/NA number : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(BISPHENOL A EPOXY RESIN)

Class : 9

Packing group : III

Labels : CLASS 9

ERG Code : 171

Marine pollutant : yes(BISPHENOL A EPOXY RESIN)

Remarks : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

**Special precautions for user**

Remarks : 49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

**SARA 311/312 Hazards** : Respiratory or skin sensitisation  
Skin corrosion or irritation  
Serious eye damage or eye irritation

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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The components of this product are reported in the following inventories:**

DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory

**Inventories**

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

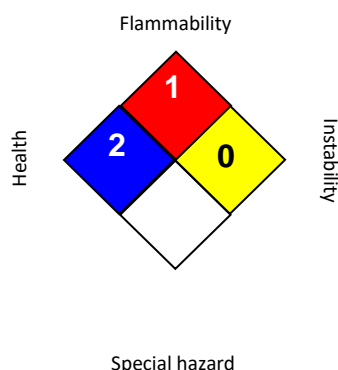
No substances are subject to a Significant New Use Rule.

**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

<b>HEALTH</b>		<b>2</b>
<b>FLAMMABILITY</b>		<b>1</b>
<b>PHYSICAL HAZARD</b>		<b>0</b>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

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**SECTION 1. IDENTIFICATION**

Product name : EPIBOND® 1534 A US

**Manufacturer or supplier's details**Company name of supplier : Huntsman Advanced Materials Americas LLC  
Address : P.O. Box 4980The Woodlands,  
TX 77387  
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Epoxy constituents

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Chronic aquatic toxicity : Category 2

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.Precautionary statements : **Prevention:**

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P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 Take off contaminated clothing and wash before reuse.  
P391 Collect spillage.  
**Storage:**  
Not available  
**Disposal:**  
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	70 - 90
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	17557-23-2	20 - 30

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

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- |   |   |   |
|---|---|---|
| If inhaled  | : | If inhaled, remove to fresh air.<br>Get medical attention if symptoms occur.  |
| In case of skin contact                                     | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.  |
| In case of eye contact                                      | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.  |
| If swallowed  | : | Keep respiratory tract clear.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.   |
| Most important symptoms and effects, both acute and delayed | : | None known.   |
| Protection of first-aiders                                  | : | First Aid responders should pay attention to self-protection and use the recommended protective clothing<br>If potential for exposure exists refer to Section 8 for specific personal protective equipment.<br>Avoid inhalation, ingestion and contact with skin and eyes.<br>No action shall be taken involving any personal risk or without suitable training.<br>It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |
| Notes to physician  | : | Treat symptomatically.  |

**SECTION 5. FIREFIGHTING MEASURES**

- |                                      |   |   |
|--------------------------------------|---|---|
| Suitable extinguishing media         | : | Water spray<br>Alcohol-resistant foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical              |
| Unsuitable extinguishing media       | : | Exercise caution when using a high volume water jet as it may scatter and spread fire                   |
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses.                               |
| Hazardous combustion products        | : | Carbon oxides<br>Halogenated compounds  |
| Specific extinguishing methods       | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Further information                  | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.      |



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Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

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Further information on storage stability : Stable under normal conditions.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Personal protective equipment**

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber

Break through time : 10 - 480 min

Remarks

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection

: Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

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Colour	: amber
Odour	: No data is available on the product itself.
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Melting point/freezing point	: No data available
Boiling point	: > 392 °F / > 200 °C
Flash point	: 259 °F / 126 °C Method: closed cup
Evaporation rate	: < 1
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 1.333 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: 1
Density	: ca. 1 g/cm <sup>3</sup> (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: slightly soluble
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 1,000 mPa.s

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Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Molecular weight	:	No data available
Particle size	:	No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure : No data is available on the product itself.

**Acute toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicityComponents	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity Remarks: No mortality observed at this dose.
-------------------------------	---	---

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane:

Acute oral toxicityComponents	:	LD50 (Rat): 4,500 mg/kg Assessment: The substance or mixture has no acute oral toxicity
-------------------------------	---	--

Acute inhalation toxicity : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity	:	LD50 (Rat, male and female): > 2,000 mg/kg
-----------------------	---	--

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Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Exposure time: 4 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 404

Result: Irritating to skin.

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane:

Species: Rabbit

Result: Irritating to skin.

**Serious eye damage/eye irritation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes.

Assessment: Irritating to eyes.

Method: OECD Test Guideline 405

**Respiratory or skin sensitisation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane:

Exposure routes: Skin

Result: May cause sensitisation by skin contact.

Assessment: No data available

**Germ cell mutagenicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

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Test Type: reverse mutation assay  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)  
Result: negative

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay  
Species: Mouse (male)  
Cell type: Germ  
Application Route: Oral  
Dose: 3333, 10000 mg/kg  
Result: negative

Test Type: gene mutation test  
Species: Rat (male)  
Cell type: Somatic  
Application Route: Oral  
Dose: 50,250,500,1000 mg/kg bw/day  
Method: OECD Test Guideline 488  
Result: negative

Germ cell mutagenicity- : No data available  
Assessment

**Carcinogenicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOAEL: 15 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Mouse, male  
Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0, 0.1, 10, 100 mg/kg bw/day  
Frequency of Treatment: 3 days/week  
NOEL: 0.1 mg/kg body weight

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, female

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Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0.1, 100, 1000 mg/kg bw/day  
Frequency of Treatment: 5 days/week  
NOEL: 100 mg/kg body weight

Method: OECD Test Guideline 453  
Result: negative

Species: Rat, female  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOAEL: 100 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, females  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOEL: 2 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Carcinogenicity - Assessment : No data available

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:  
Effects on fertility : Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: Oral

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Dose: 0, 50, 180, 540 or 750 milligram per kilogram  
Duration of Single Treatment: 238 d  
Frequency of Treatment: 1 daily  
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight  
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight  
Symptoms: No adverse effects  
Method: OECD Test Guideline 416  
Result: No effects on fertility and early embryonic development were detected.

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female  
Application Route: Dermal  
Dose: 0, 30, 100 or 300 milligram per kilogram  
Duration of Single Treatment: 28 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 300 mg/kg body weight  
Method: Other guidelines  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: Oral  
Dose: 0, 20, 60 or 180 milligram per kilogram  
Duration of Single Treatment: 13 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 180 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0, 60, 180 and 540 milligram per kilogram  
Duration of Single Treatment: 10 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: > 540 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available



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**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Repeated dose toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: oral (gavage)

Exposure time: 14 Weeks

Number of exposures: 7 d

Dose: 0, 50, 250, 1000 mg/kg/day

Method: OECD Test Guideline 408

Species: Rat, male and female

NOAEL:  $\geq 10$  mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 5 d

Dose: 0, 10, 100, 1000 mg/kg/day

Method: OECD Test Guideline 411

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 3 d

Dose: 0, 1, 10, 100 mg/kg/day

Method: OECD Test Guideline 411

Repeated dose toxicity - : No data available  
Assessment

**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

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**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion: No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l

aquatic invertebrates

Exposure time: 48 h

Test Type: static test

Test substance: Fresh water

Method: OECD Test Guideline 202

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic : EC50: 11 mg/l

plants

Exposure time: 72 h

Test Type: static test

Test substance: Fresh water

Method: EPA-660/3-75-009

NOEC: 4.2 mg/l

Exposure time: 72 h

Test Type: static test

Test substance: Fresh water

Method: EPA-660/3-75-009

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

**Components:**

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l  
Exposure time: 21 d  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment  
Acute aquatic toxicity : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

**Persistence and degradability****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

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Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

**Bioaccumulative potential****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31  
Remarks: Does not bioaccumulate.

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)  
pH: 7.1  
Method: OECD Test Guideline 117

**Mobility in soil**

Mobility : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

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Distribution among environmental compartments : Koc: 445  
Stability in soil : No data available

**Other adverse effects**

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82  
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 3082

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Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(BISPHENOL A EPOXY RESIN)

Class : 9  
Packing group : III  
Labels : Miscellaneous  
Packing instruction (cargo aircraft) : 964  
Packing instruction (passenger aircraft) : 964  
Environmentally hazardous : yes

**IMDG-Code**

UN number : UN 3082  
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(BISPHENOL A EPOXY RESIN)

Class : 9  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****49 CFR**

UN/ID/NA number : UN 3082  
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(BISPHENOL A EPOXY RESIN)  
Class : 9  
Packing group : III  
Labels : CLASS 9  
ERG Code : 171  
Marine pollutant : yes(BISPHENOL A EPOXY RESIN)  
Remarks : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

**Special precautions for user**

Remarks : 49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

**SARA 311/312 Hazards** : Respiratory or skin sensitisation  
Skin corrosion or irritation  
Serious eye damage or eye irritation

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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The components of this product are reported in the following inventories:**

DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory

**Inventories**

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

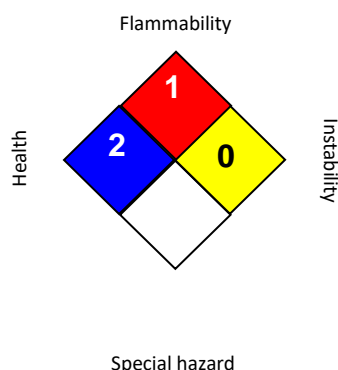
No substances are subject to a Significant New Use Rule.

**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

<b>HEALTH</b>		<b>2</b>
<b>FLAMMABILITY</b>		<b>1</b>
<b>PHYSICAL HAZARD</b>		<b>0</b>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.



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**SECTION 1. IDENTIFICATION**

Product name : EPIBOND® 1534 B US

**Manufacturer or supplier's details**

Company name of supplier : Huntsman Advanced Materials Americas LLC

Address : P.O. Box 4980  
The Woodlands,  
TX 77387  
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Hardener

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

**GHS label elements**

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

**Storage:**

Not available

**Disposal:**

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	30 - 50
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	68410-23-1	30 - 50
Triethylenetetramine	112-24-3	2.5 - 3

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

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- |   |   |  |
|---|---|--|
| If inhaled  | : | If inhaled, remove to fresh air.<br>Get medical attention if symptoms occur.   |
| In case of skin contact                                     | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.   |
| In case of eye contact                                      | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.<br>In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.<br>Continue rinsing eyes during transport to hospital.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist. |
| If swallowed  | : | Keep respiratory tract clear.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.<br>Take victim immediately to hospital.  |
| Most important symptoms and effects, both acute and delayed | : | None known.  |
| Notes to physician  | : | Treat symptomatically.   |

**SECTION 5. FIREFIGHTING MEASURES**

- |   |   |   |
|---|---|---|
| Suitable extinguishing media                  | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.   |
| Unsuitable extinguishing media                | : | High volume water jet   |
| Specific hazards during firefighting          | : | Do not allow run-off from fire fighting to enter drains or water courses.   |
| Hazardous combustion products                 | : | No hazardous combustion products are known  |
| Specific extinguishing methods                | : | No data is available on the product itself.   |
| Further information                           | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for firefighters | : | Wear self-contained breathing apparatus for firefighting if necessary.  |

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- |   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.<br>Refer to protective measures listed in sections 7 and 8.  |
| Environmental precautions   | : Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up               | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).<br>Keep in suitable, closed containers for disposal.                             |

**SECTION 7. HANDLING AND STORAGE**

- |   |   |
|---|---|
| Advice on protection against fire and explosion | : Normal measures for preventive fire protection.   |
| Advice on safe handling                         | : Do not breathe vapours or spray mist.<br>Avoid exposure - obtain special instructions before use.<br>Avoid contact with skin and eyes.<br>For personal protection see section 8.<br>Smoking, eating and drinking should be prohibited in the application area.<br>To avoid spills during handling keep bottle on a metal tray.<br>Dispose of rinse water in accordance with local and national regulations.<br>Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.<br><br>Do not breathe vapours/dust.<br>Avoid exposure - obtain special instructions before use.<br>Avoid contact with skin and eyes.<br>For personal protection see section 8.<br>Smoking, eating and drinking should be prohibited in the application area.<br>To avoid spills during handling keep bottle on a metal tray.<br>Dispose of rinse water in accordance with local and national regulations.<br>Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. |
| Conditions for safe storage                     | : Keep container tightly closed in a dry and well-ventilated place.<br>Containers which are opened must be carefully resealed and kept upright to prevent leakage.<br>Keep in properly labelled containers.   |
| Materials to avoid                              | : For incompatible materials please refer to Section 10 of this   |

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SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : No decomposition if stored and applied as directed.

Stable under normal conditions.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Personal protective equipment**

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

Colour : amber

Odour : ammoniacal

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data available

Boiling point/boiling range : No information available.

Flash point : > 559 °F / > 293 °C  
Method: open cup

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Evaporation rate	: < 1
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 1.333 hPa (68 °F / 20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: ca. 1 g/cm <sup>3</sup> (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: negligible
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 2,000 mPa.s
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Molecular weight	: No data available
Particle size	: No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known.

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Incompatible materials : None known.

Hazardous decomposition products : No hazardous decomposition products are known.

Hazardous decomposition products : carbon dioxide  
carbon monoxide  
Nitrogen oxides

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure : No data is available on the product itself.

**Acute toxicity**

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: human skin

Method: OECD Test Guideline 431

Result: Non-corrosive

Species: human skin

Exposure time: 1 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 439

Result: irritating

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: human skin

Method: OECD Test Guideline 431

Result: Skin irritation

Triethylenetetramine:

Species: Rabbit

Assessment: Causes burns.

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Method: OECD Test Guideline 404  
Result: Causes burns.

**Serious eye damage/eye irritation****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: Rabbit

Result: Severe eye irritation

Assessment: Risk of serious damage to eyes.

Method: OECD Test Guideline 405

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rabbit

Result: Irreversible effects on the eye

Assessment: Corrosive

Method: OECD Test Guideline 405

Triethylenetetramine:

Species: Rabbit

Result: Corrosive

Assessment: Corrosive

Method: OECD Test Guideline 405

**Respiratory or skin sensitisation****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: Probability or evidence of high skin sensitisation rate in humans

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Triethylenetetramine:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

**Components:**



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Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Assessment: May cause an allergic skin reaction.

**Germ cell mutagenicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test  
Test system: mouse lymphoma cells  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative

Test Type: Micronucleus test  
Test system: Human lymphocytes  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 487  
Result: negative

Test Type: Ames test  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Genotoxicity in vitro : Test Type: Ames test  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Triethylenetetramine:

Genotoxicity in vitro : Concentration: 0 - 200 µg/L  
Metabolic activation: negative  
Method: OECD Test Guideline 482  
Result: negative

**Components:**

Triethylenetetramine:

Genotoxicity in vivo : Application Route: Intraperitoneal injection  
Dose: 0 - 600 mg/kg  
Method: OECD Test Guideline 474  
Result: negative

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Germ cell mutagenicity- : In vitro tests did not show mutagenic effects  
Assessment

Germ cell mutagenicity- : No data available

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## Assessment

**Carcinogenicity****Components:**

Triethylenetetramine:

Species: Mouse, male

Application Route: Dermal

Dose: 42 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 451

Result: negative

Species: Mouse, male

Application Route: Dermal

Exposure time: 104 weeks

Dose: 16.8 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 451

Carcinogenicity - : No data available  
Assessment

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Effects on fertility : Species: Rat, male and female  
Application Route: Oral  
Dose: 0, 100, 300, 1000 mg/kg bw/d  
Frequency of Treatment: 7 days/week  
General Toxicity - Parent: No observed adverse effect level: 1,000 mg/kg body weight  
Method: OECD Test Guideline 422  
Result: Animal testing did not show any effects on fertility.

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rat, male and female

Application Route: Other

General Toxicity - Parent: No observed adverse effect level:

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1,000 mg/kg body weight  
Method: OECD Test Guideline 422  
Result: Animal testing did not show any effects on fertility.

**Components:**

Triethylenetetramine:  
Effects on foetal  
development

: Species: Rat  
Application Route: Oral  
General Toxicity Maternal: No observed adverse effect level:  
> 750 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Species: Rabbit  
Application Route: Dermal  
General Toxicity Maternal: No observed adverse effect level:  
125 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Repeated dose toxicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: Rat, male and female  
NOAEL: 1000 mg/kg  
NOAEL: 1,000 mg/kg  
Application Route: Oral  
Exposure time: 14 days  
Number of exposures: Once daily  
Dose: 0, 100, 300, 1000 mg/kg bw/d  
Group: yes  
Method: OECD Test Guideline 422  
Target Organs: Liver

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rat, male and female  
NOAEL: 1000 mg/kg  
Application Route: Ingestion  
Exposure time: 6 Weeks  
Number of exposures: 7 d  
Method: Subchronic toxicity

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Triethylenetetramine:  
Species: Rat, male and female  
NOAEL: 50 mg/kg/d  
Application Route: Ingestion  
Exposure time: 26 Weeks  
Number of exposures: 7 d  
Method: Subchronic toxicity

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:  
Repeated dose toxicity - : No adverse effect has been observed in chronic toxicity  
Assessment tests.

**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion: No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

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Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 7.07 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Toxicity to fish : LC50: 7.07 mg/l  
Exposure time: 96 h  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 203

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l  
Exposure time: 96 h  
Test Type: static test  
Test substance: Fresh water  
Method: Fish Acute Toxicity Test

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 7.07 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 5.18 mg/l  
Exposure time: 1,152 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: Directive 67/548/EEC, Annex V, C.2.

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 4.34 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 201

EC10 (Selenastrum capricornutum (green algae)): 1.78 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

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Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 4.11 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

Triethylenetetramine:  
 Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l  
 Exposure time: 72 h  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

**Components:**

Triethylenetetramine:  
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l  
 Exposure time: 21 d  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 384 mg/l  
 Exposure time: 3 h  
 Test Type: static test  
 Method: OECD Test Guideline 209

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:  
 Toxicity to microorganisms : EC0: > 100 mg/l  
 Method: DIN 38412

Triethylenetetramine:  
 Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l  
 Exposure time: 0.5 h  
 Test Type: static test  
 Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

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Toxicity to terrestrial organisms : No data available

**Ecotoxicology Assessment****Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

**Persistence and degradability****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 0 - 70 %  
Exposure time: 74 d  
Method: OECD Test Guideline 301B

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Biodegradability : Inoculum: activated sludge  
Concentration: 9 mg/l  
Result: Inherently biodegradable.  
Biodegradation: 100 %  
Exposure time: 74 d  
Method: OECD Test Guideline 301B

Triethylenetetramine:

Biodegradability : Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 0 %  
Exposure time: 162 d  
Method: OECD Test Guideline 301D

Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 20 %  
Exposure time: 84 d  
Method: Inherent Biodegradability: Modified SCAS Test

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

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BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

**Bioaccumulative potential****Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Bioaccumulation	: Bioconcentration factor (BCF): 77.4
	Remarks: Does not bioaccumulate.

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Bioaccumulation	: Bioconcentration factor (BCF): 1.85 - 2.69
	Test substance: Fresh water

**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Partition coefficient: n-octanol/water	: log Pow: 10.34
	Method: OECD Test Guideline 117

Triethylenetetramine:

Partition coefficient: n-octanol/water	: log Pow: -2.65 (68 °F / 20 °C)
	Method: OECD Test Guideline 117

**Mobility in soil**

Mobility : No data available

**Components:**

Triethylenetetramine:

Distribution among environmental compartments	: Koc: 1584.9 - 5012
	Method: OECD Test Guideline 106

Stability in soil : No data available

**Other adverse effects**

Environmental fate and : No data available



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pathways

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Dispose of as hazardous waste in compliance with local and national regulations.  
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations**

**IATA**  
UN/ID No. : UN 3082

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Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Class : 9

Packing group : III

Labels : Class 9 - Miscellaneous dangerous substances and articles

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

**IMDG**

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Class : 9

Packing group : III

Labels : 9

EmS Code : F-A, S-F

Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****DOT Classification**

UN/ID/NA number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

Class : 9

Packing group : III

Labels : Class 9 - Miscellaneous dangerous substances and articles

ERG Code : 171

Marine pollutant : yes(DIMER FATTY ACID (C18) POLYAMIDOAMINE RESIN)

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 311/312 Hazards** : Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitisation

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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**The components of this product are reported in the following inventories:**

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

**Inventories**

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

No substances are subject to a Significant New Use Rule.

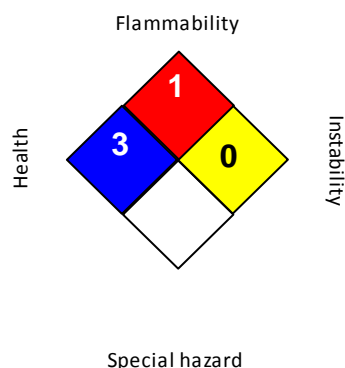
**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

<b>HEALTH</b>		<b>3</b>
<b>FLAMMABILITY</b>		<b>1</b>
<b>PHYSICAL HAZARD</b>		<b>0</b>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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